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## PRODUCT DATA SHEET

Rev. 0

T.D.S.

### 640 Hardener

#### DESCRIPTION

EdgeChem 640 Hardener is medium-solids isocyanate hardener for use with EdgeChem's Automelsurfacer 640 primer surfacer.

#### PHYSICAL CHARACTERISTICE

Viscosity @ 27°C	:	25 – 35 sec
Specific Gravity	:	0.976 – 0.988

#### SUGGESTED USES

- Automelsurfaer 640

#### SURFACE PREPARATION

See Data Sheet and labels for the Edgechem Automelsurfacer 640.

#### APPLICATION

See technical data sheets for the Edgechem Automelsurfacer 640.

#### SHELFLIFE

1 Year

#### CLEAN UP

See data sheet for Edgechem Automelsurfacer 640.

05/2016

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