



## PRODUCT DATA SHEET

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# FLAT LACQUER

Rev. 2

T.D.S.

### DESCRIPTION

EdgeChem Flat Lacquer is a nitrocellulose based lacquer designed for interior use on wooden surfaces where a matte finish is required.

### PERFORMANCE FEATURES

- Extremely fast air dry
- High build
- No critical re-coat time

### PHYSICAL PROPERTIES

Gloss	:	17% at 60°
Viscosity	:	130 sec
Flash Point	:	5°C (40°F)
Specific Gravity	:	0.91
Drying Time:-		
To Touch	:	5-10 minutes
To Handle	:	30 minutes
To Re-coat	:	15-30 minutes

### COVERAGE RATE

Approximately 350 square feet per gallon.

### SUGGESTED USES

For use on interior wooden surfaces and furniture.

### SURFACE PREPARATION

Surface must be dry and free of grease, oil and dirt. Moisture content of wood should be below 8% RH. Use over wood products that have previously been sealed with Sanding Sealer and sanded to a very smooth finish (400-600 grit sand paper). Badly damaged or poor surface must be stripped to bare wood and treated as new.

### APPLICATION

Reduce two (2) parts EdgeChem Flat Lacquer to one (1) part EdgeChem Lacquer Thinner. Apply 2-3 coats of the mixture at 40-50 psi. Recoat at intervals of ten (10) minutes to an hour depending on climatic conditions. To prevent blushing associated with high humidity use EdgeChem Retarder Solvent as directed.

### SHELF LIFE

2 years

### CLEAN-UP

Clean up with EdgeChem Lacquer Thinner.