



PRODUCT DATA SHEET

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HIGH BUILD GLOSS LACQUER

Rev. 3 T.D.S.

DESCRIPTION

EdgeChem High Build Gloss Lacquer is a nitrocellulose based lacquer designed for interior use on wooden furniture. Its characteristic high build offers depth of finish as well as very high gloss.

PERFORMANCE FEATURES

- Extremely fast air dry
- Sands freely
- High build
- Exceptionally high gloss
- No lifting under lacquers
- No critical re-coat time

PHYSICAL PROPERTIES

Gloss	:	>93% at 60°
Specific Gravity	:	0.94
Viscosity	:	70 sec (#4 Ford Cup at 25°C)
Flash Point	:	5°C (40°F)
Colour	:	Clear Amber
Drying Time:-		
To Touch	:	5-10 minutes
To Handle	:	30 minutes
To Re-coat	:	15-30 minutes

SUGGESTED USES

For use on interior wooden surfaces and furniture.

SURFACE APPLICATION

Surface must be dry and free of grease, oil and dirt. Moisture content of wood should be below 8%. Use over wood products that have previously been sealed with Sanding Sealer and sanded to a very smooth finish (400-600 grit sand paper). Badly damaged or poor surface must be stripped to bare wood and treated as new.

APPLICATION

Reduce five (5) parts Lacquer to one (1) part Lacquer Thinner (20% reduction). Apply 2-3 coats of mixture at 40-50 psi. Recoat at intervals of ten (10) minutes to an hour depending on climatic conditions. To prevent blushing associated with high humidity use EdgeChem Retarder Solvent as directed.

SHELF LIFE

1 year

CLEAN-UP

Clean up with EdgeChem Lacquer Thinner.