

PRODUCT DATA SHEET

EDGE CHEM JAMAICA LIMITED
18 Carifta Avenue
Kingston 11, Jamaica
Tel: (876) 937-3831-4 Fax: 937-3838
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INDUSTRIAL METAL PRIMER

Rev.2

T.D.S.

DESCRIPTION

EdgeChem Industrial Metal Primer is a tough, non-sanding anti-corrosive primer for the protection of metal surfaces.

PERFORMANCE FEATURES

- Excellent filling and adhesion
- Fast drying
- Corrosion resistance
- Non-Bleeding
- Good colour hold-out

PHYSICAL PROPERTIES

Specific Gravity	:	1.38
Viscosity	:	2600 centipoise
Flash Point	:	Not determined
Colours	:	Grey, White
Drying Time:-		
Touch dry	:	1-2 minutes
Tack free	:	10 minutes
Thorough dry	:	overnight

COVERAGE RATE

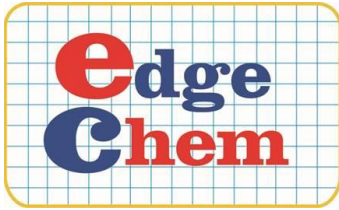
Approximately 380 to 400 square feet per gallon.

SUGGESTED USES

EdgeChem Industrial Metal primer should be used over properly cleaned metal especially for protection against outdoor conditions. It can be used over EdgeChem Nitrocellulose and Acrylic Putties and existing paint coatings.

SURFACE PREPARATION

Wash all previously painted surfaces with mild liquid detergent, then rinse thoroughly with clean water. Degrease with EdgeChem Oil Paint Reducer before sanding.



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APPLICATION

Stir EdgeChem Metal Primer properly before reduction. Reduce 5-10% with EdgeChem Industrial Thinner for spraying. Ensure thorough mixing. Apply two to three medium wet coats. Allowing 5-10 minutes for flash off between coats. Sanding is optional. If using a brush, apply full body. Re-coatable with EdgeChem Industrial Enamel, Automel or EdgeChem Nitrocellulose Lacquer.

SHELF LIFE

2-3 years

CLEAN-UP

Clean up with EdgeChem Industrial Thinner.

