



## PRODUCT DATA SHEET

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# PRIMER SURFACER

Rev. 2

T.D.S.

### DESCRIPTION

EdgeChem Primer Surfacer is a fast drying nitrocellulose based product which offers excellent adhesion and corrosion properties for the protection of metal surfaces.

### PERFORMANCE FEATURES

- Sands easily
- Fast drying
- Excellent corrosion properties
- Excellent filling and adhesion

### PHYSICAL PROPERTIES

Specific Gravity	:	1.08 (at 25°C)
Flash Point	:	5°C (40°F) <b>based on major solvent component.</b>
Viscosity	:	115 KU cps
Colours	:	Grey and white
Drying Time:-		
To Touch	:	10 minutes
To Re-coat	:	30 minutes

### COVERAGE RATE

Approximately 11 m<sup>2</sup>/l.

### SUGGESTED USES

On existing paint coatings. Over EdgeChem Body Filler and Putty. On properly cleaned steel.

### SURFACE PREPARATION

Wash area to be painted with mild liquid detergent. Rinse thoroughly with water, then wash with EdgeChem Oil Paint Reducer to remove wax, grease and other contaminants.

### APPLICATION

To one (1) part Primer Surfacer add one (1) part EdgeChem Lacquer Thinner. Stir the mixture well before using. Spray two or more medium coats: avoid applying heavy coats. Allow five (5) minutes flash time between coats. Allow the last coat to dry for thirty (30) minutes before sanding. Sanded EdgeChem Primer Surfacer may be top coated with Enamels or Nitrocellulose Lacquers.

### SHELF LIFE

1 year

### CLEAN-UP

Clean up using EdgeChem Lacquer Thinner.