

PRODUCT DATA SHEET

EDGE CHEM JAMAICA LIMITED
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QUICK DRI INDUSTRIAL ENAMEL

Rev. 3 T.D.S.

DESCRIPTION

EdgeChem Quick Dri Enamel is a tough, non-toxic, fast drying enamel for wood and metal surfaces.

PERFORMANCE FEATURES

- Tough Finish
- High Gloss
- Fast Drying
- Good Outdoor Durability
- Good Storage Stability

PHYSICAL PROPERTIES

Gloss	:	>85% at 60°
Viscosity	:	90-100s
Specific Gravity	:	0.96-1.11
Flash Point	:	25-28°C (based on major solvent component)
Colors	:	White, Black, Customer Specified
Drying Time:-		
Dust Free	:	10-15 minutes
Tack Free	:	30-45 minutes
Dry to Handle	:	4 hours
Hard dry	:	12 hours
Re-coat time	:	5 – 10 minutes

COVERAGE

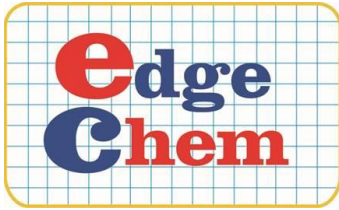
Approximately 380 – 400 square feet per gallon.

SUGGESTED USE

Steel, masonry, wood, galvanized steel and aluminum must be primed with an etching or epoxy primer.

SURFACE PREPARATION

Clean surface free of dirt, oil, flakes or loose paint. Sand metal surface with 180-240g sand paper. Galvanized steel and aluminum must be primed with etching or epoxy primer. For wood and masonry, sand using 180g sandpaper, remove dust and flake. Reduce 25-33% with EdgeChem Industrial Thinner.



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APPLICATION

Spray or brush two (2) coats allowing five (5) minutes for flash off between coats. Spraying Pressure should be 35-40 psi.

NB. For extra hardness, EdgeChem Quick Dri Enamel may be cured with EdgeChem's Autamel Catalyst (250ml catalyst to 3.75 litres Industrial Quick Dri). This, however, will result in a specific working time as the enamel on mixing with the catalyst will have a pot-life of about two (2) hours. Unused portion should not be mixed with the original enamel. For further information regarding the use of the catalyst please contact our Technical Department.

SHELF LIFE

2 years

CLEAN-UP

Clean up with EdgeChem Industrial Thinner.

